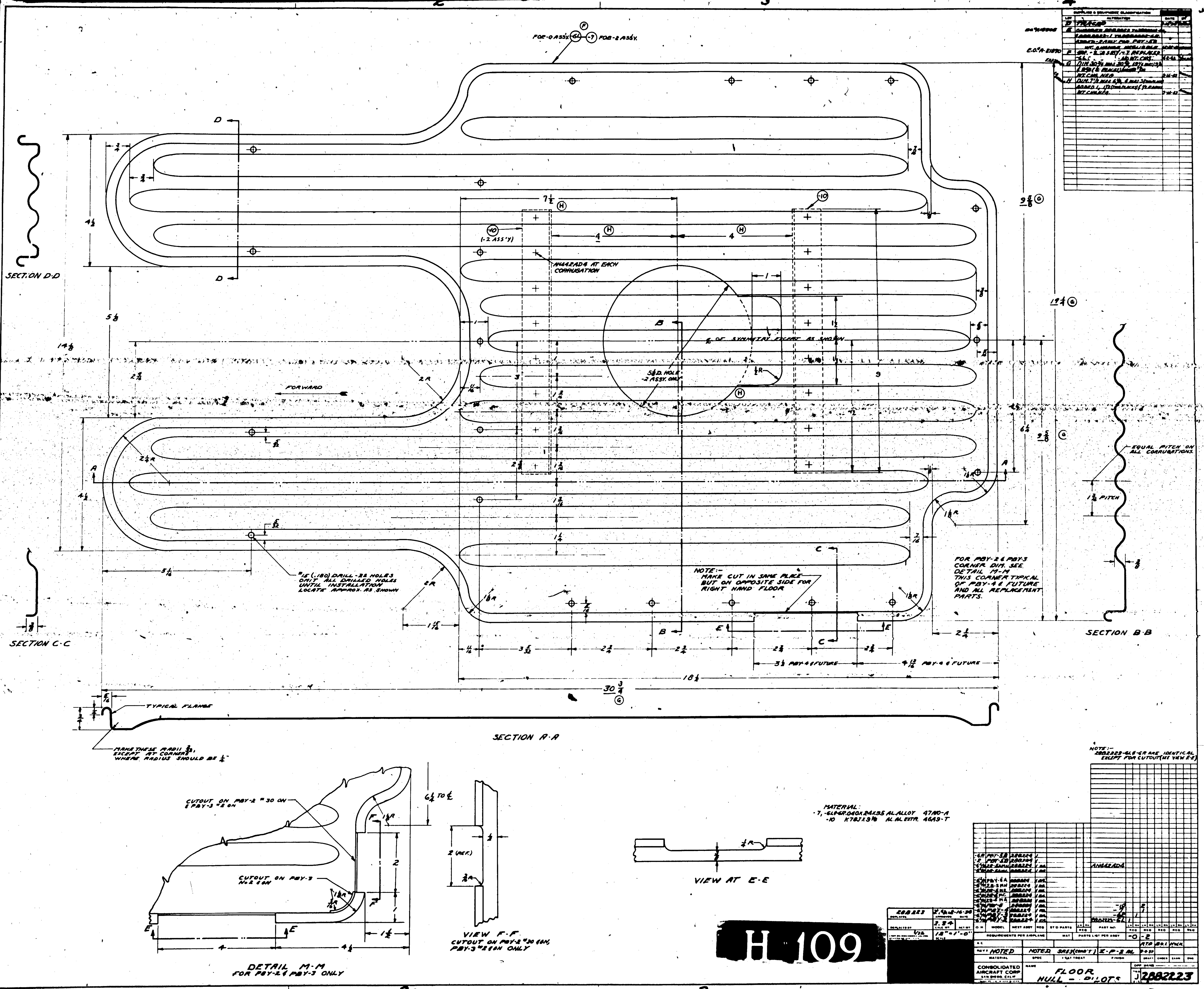
SECTION D-D
SECTION C-C
SECTION B-B
SECTION A-A
FORWARD
AN442AD4 AT EACH CORRUGATION
5/8 D. HOLE -2 ASSY. ONLY
EQUAL PITCH ON ALL CORRUGATIONS.
1 1/8 PITCH
#15 (.180) DRILL-22 HOLES OMIT ALL DRILLED HOLES UNTIL INSTALLATION LOCATE APPROX. AS SHOWN
NOTE:- MAKE CUT IN SAME PLACE BUT ON OPPOSITE SIDE FOR RIGHT HAND FLOOR
FOR PBY-2 & PBY-3 CORNER DIM. SEE DETAIL M-M THIS CORNER TYPICAL OF PBY-4 & FUTURE AND ALL REPLACEMENT PARTS.
PBY-4 & FUTURE
TYPICAL FLANGE
MAKE THESE RADII 3/32, EXCEPT AT CORNERS WHERE RADIUS SHOULD BE 1/4
NOTE:- 28B2223-6L & -6R ARE IDENTICAL EXCEPT FOR CUTOUT (SEE VIEW E-E)
MATERIAL: -7, -6L & -6R .040 X 24 S.T. AL ALLOY 47A10-A; -10 K78 X 3/8 AL AL EXTR. 46A9-T
CUTOUT ON PBY-2 #30 ON & PBY-3 #2 ON
CUTOUT ON PBY-3 No 2 & ON
DETAIL M-M FOR PBY-2 & PBY-3 ONLY
VIEW F-F CUTOUT ON PBY-2 #30 & ON, PBY-3 #2 & ON ONLY
VIEW AT E-E
DIM 30 3/4 WAS 30 5/8, 19 1/4 WAS 19 3/8
DIM 7 1/2 WAS 6 1/2
WT. CHG. NEG.
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF
FLOOR HULL - PILOTS
28B2223
12" = 1'-0"
MATERIAL NOTED
SPEC NOTED
AN442AD4
H 109